

V型对接焊缝，表面平齐

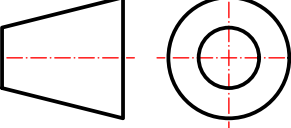
ISO 4019 100x100x5

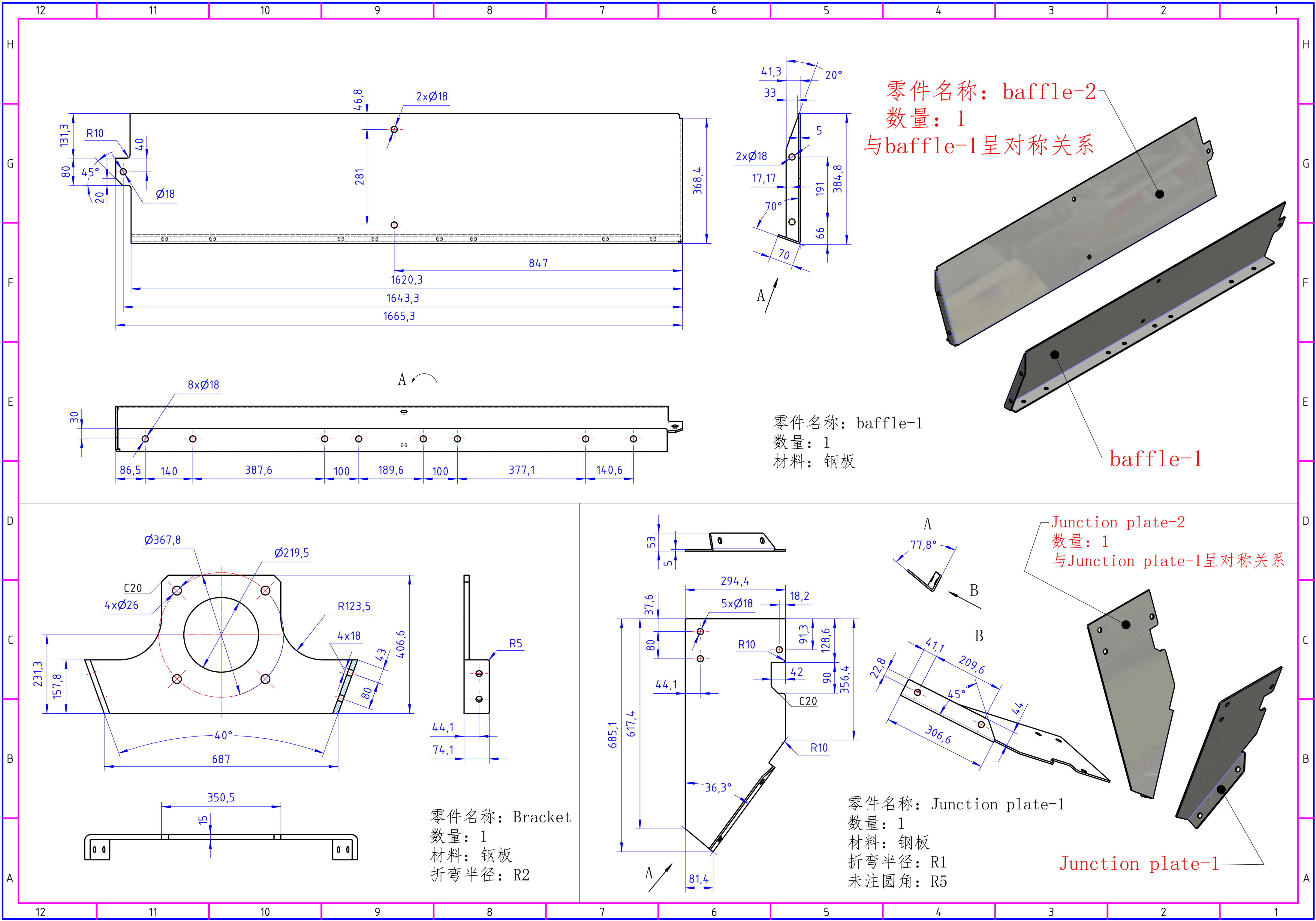
ISO 4019 100x60x3

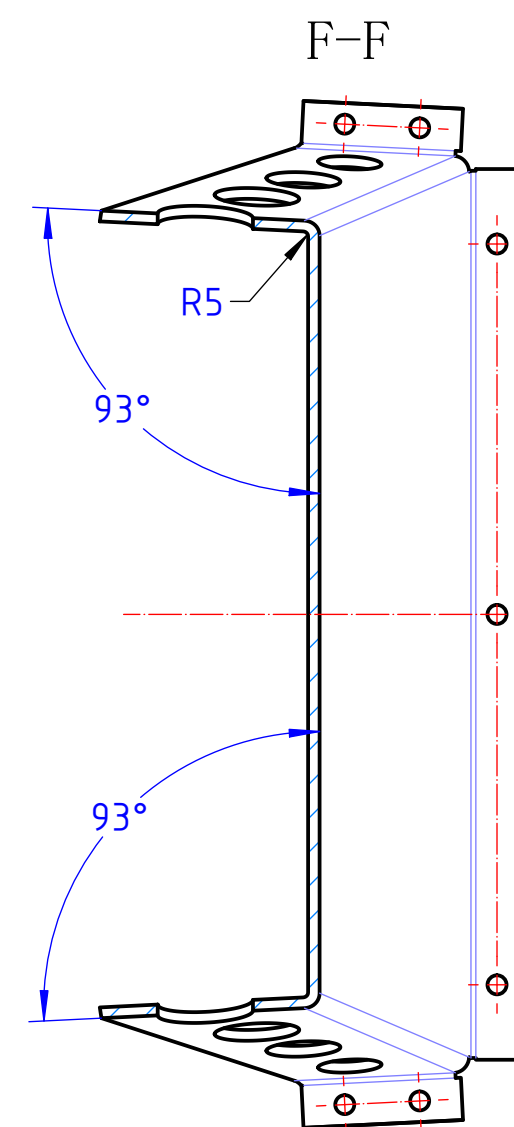
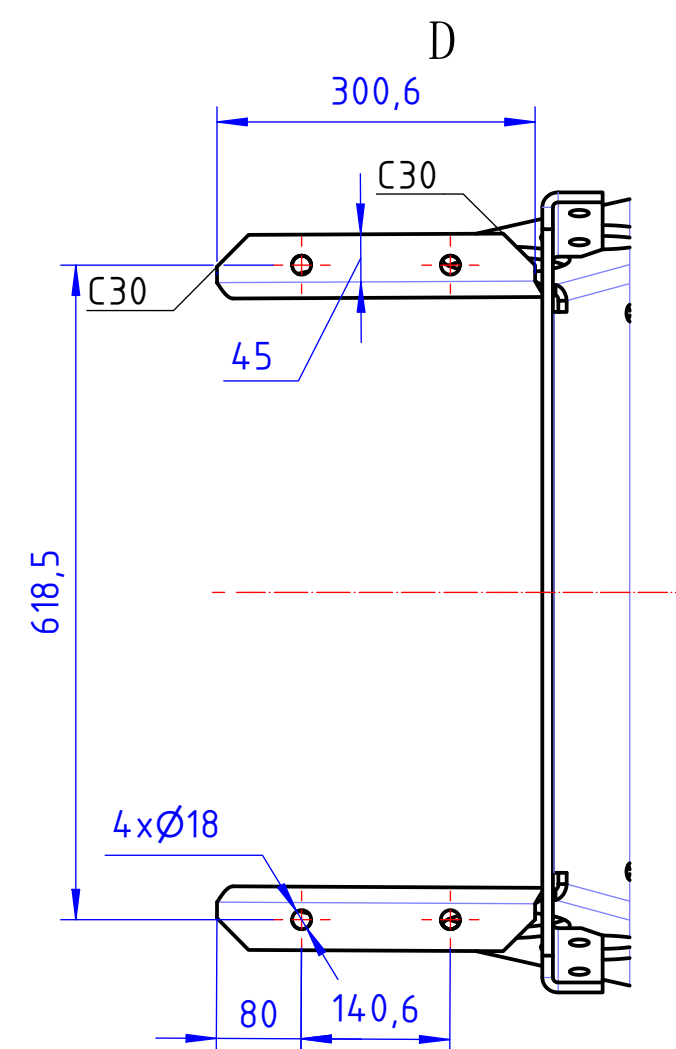
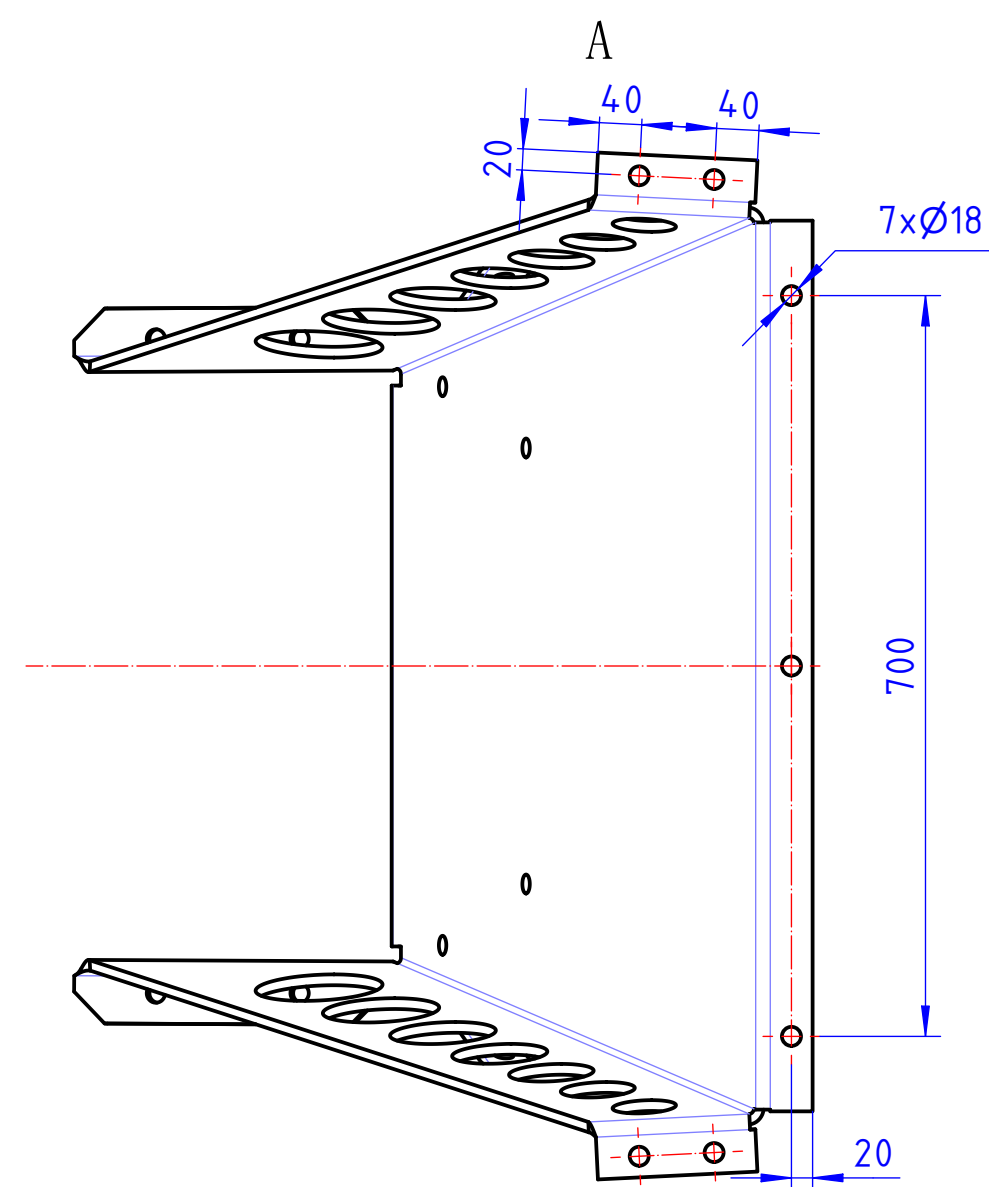
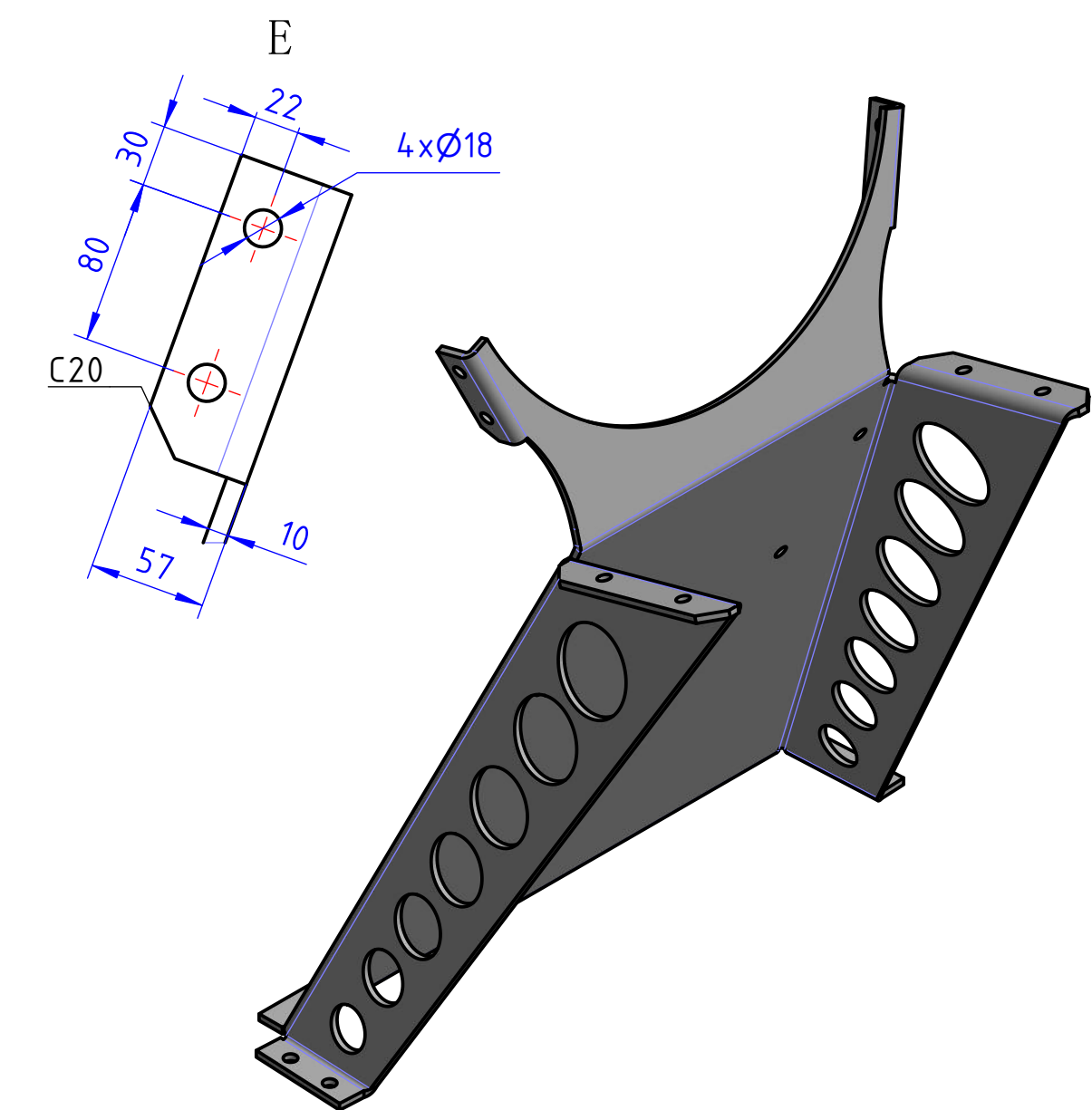
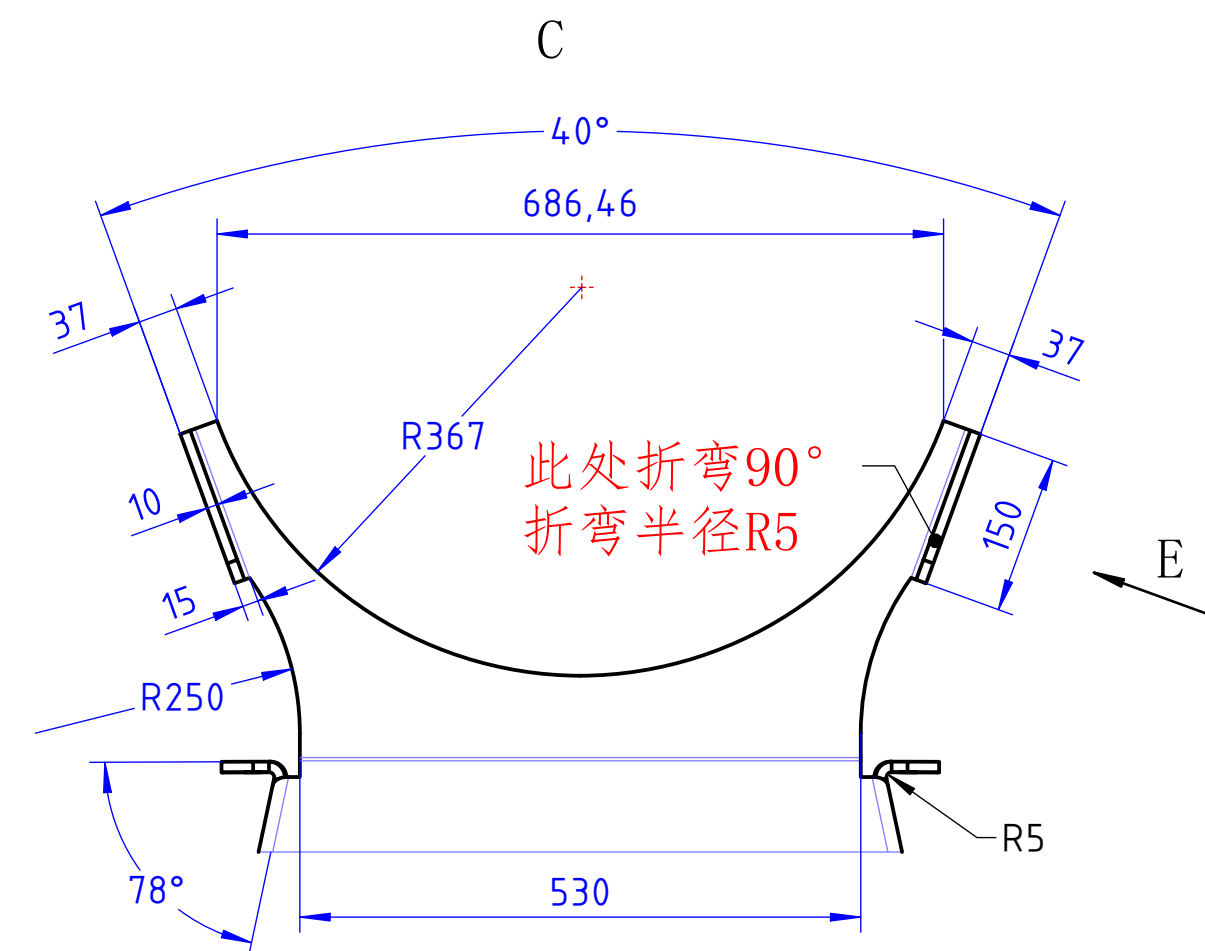
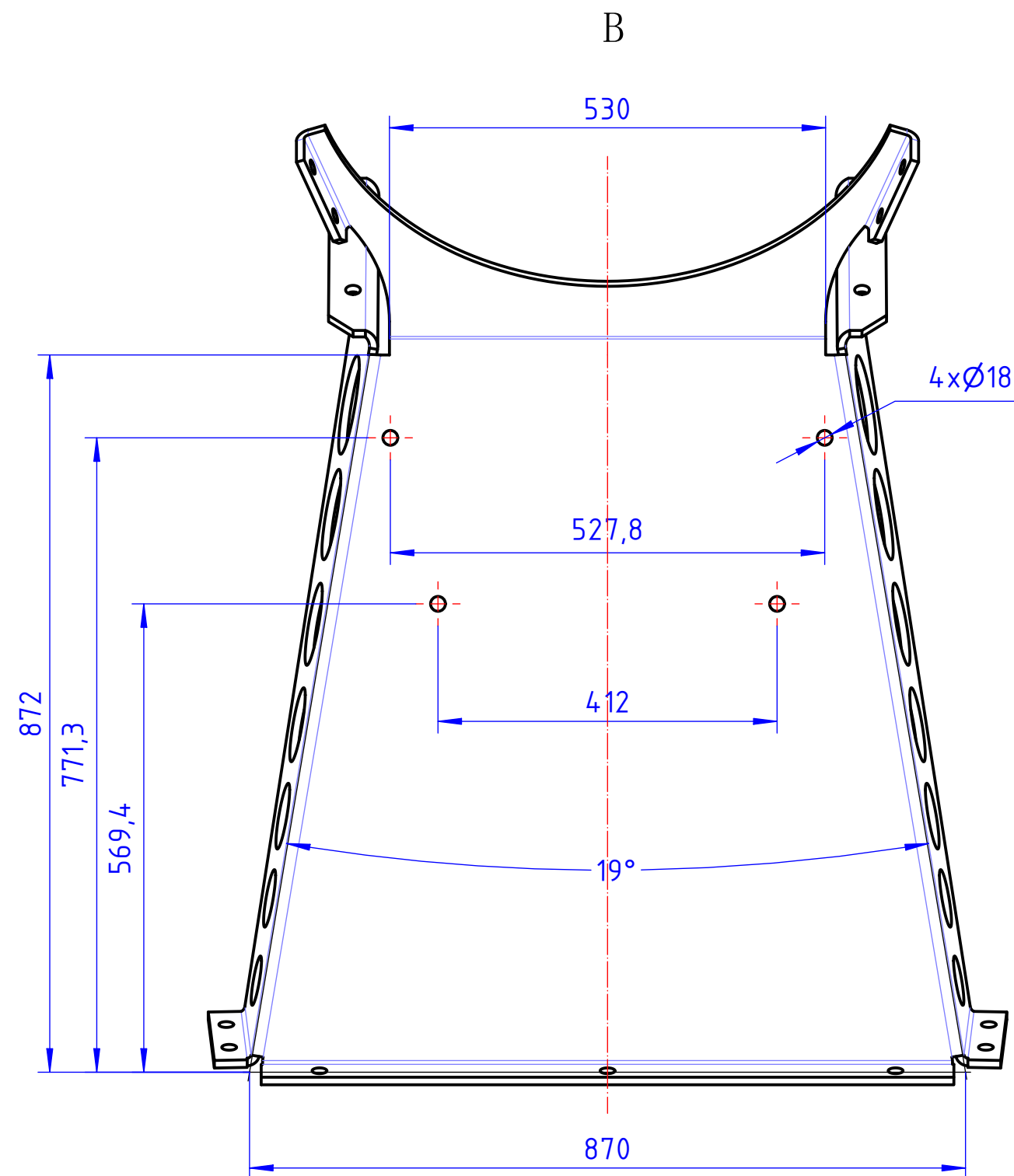
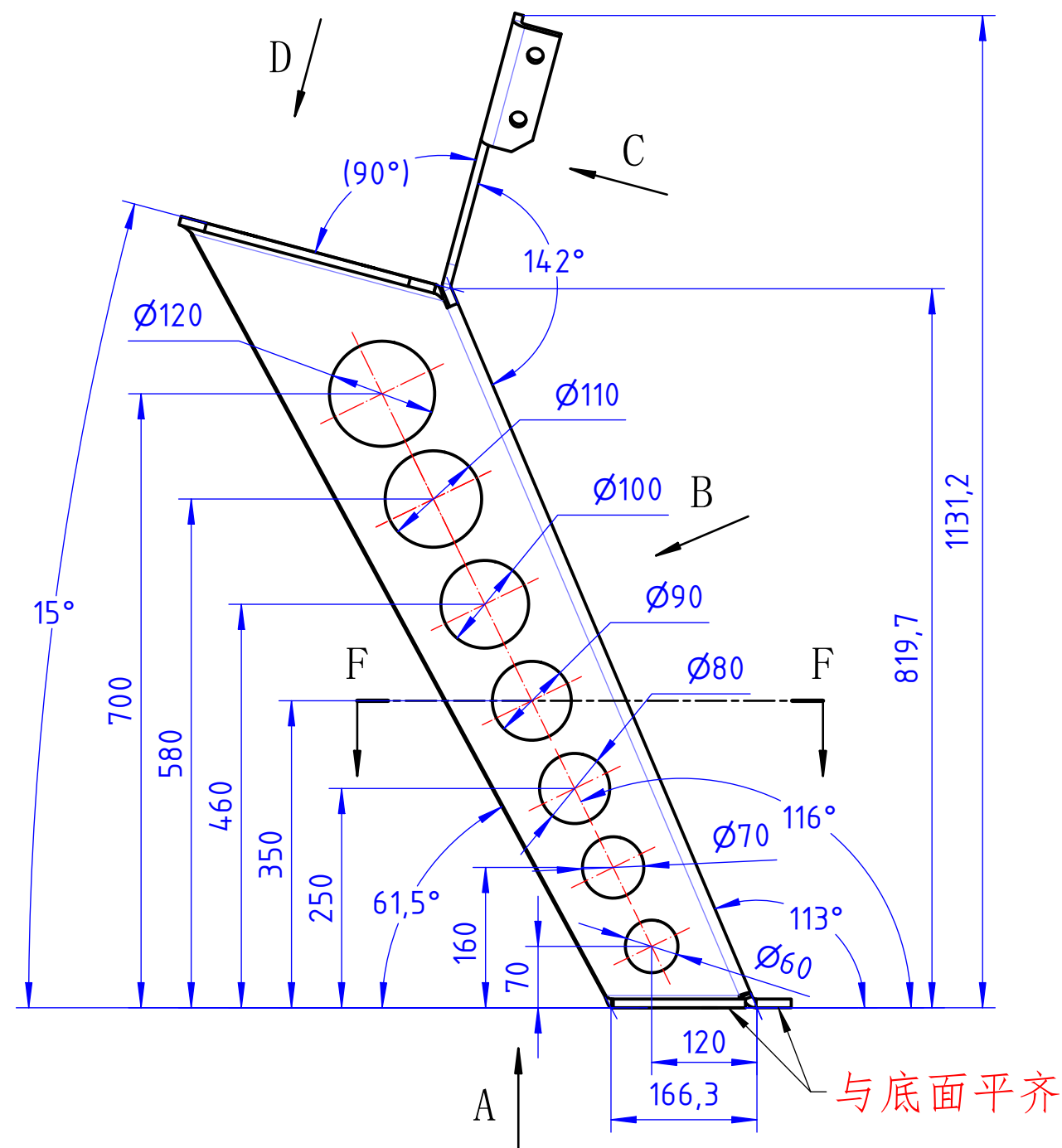
ISO 657/16 100

箭头侧为角焊缝，5mm

所有焊接使用MIG<sup>ST</sup>焊接方法（Code：131）

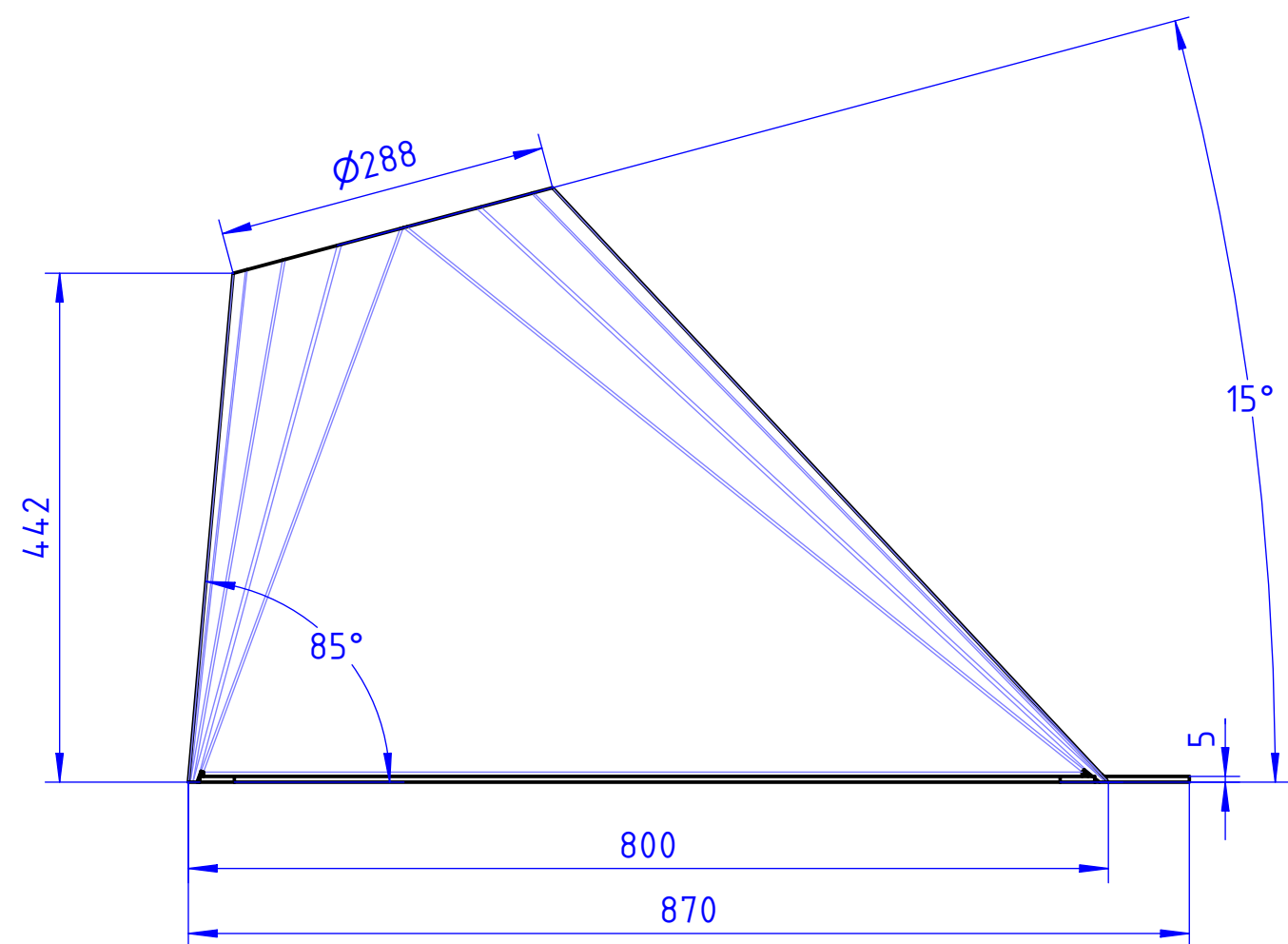
SKILL: MECHANICAL ENGINEERING DESIGN-CAD		Projection: 	
Scale: 1:1	Date: 2023/04		
Drawn/Design by:		material:	Paper: A3
Description: Rotating_Sieve table		Page: 1/5	Rev: 1



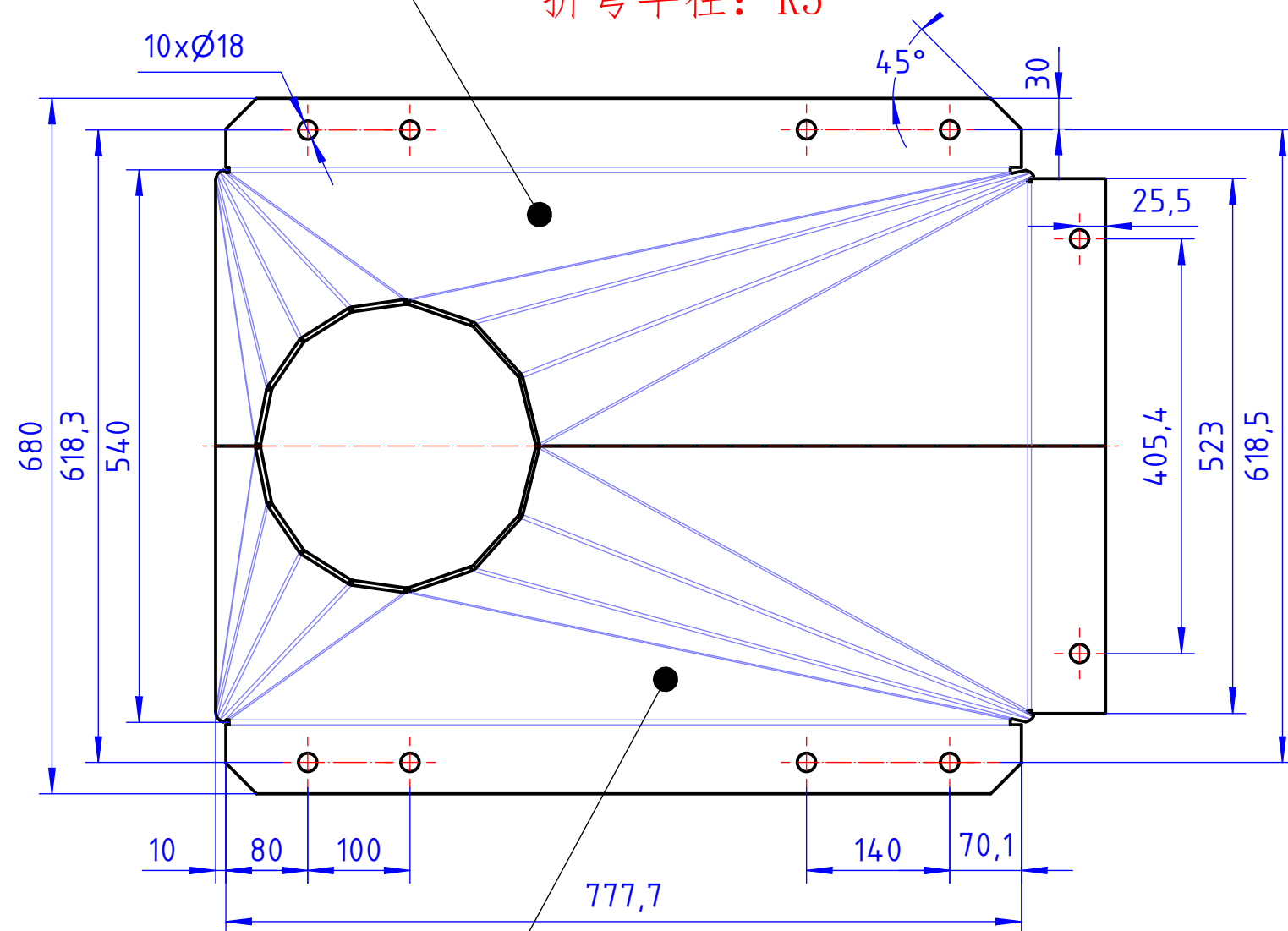


零件名称: Sheet metal bracket-1  
数量: 1  
材料: 钢板  
折弯半径: R5

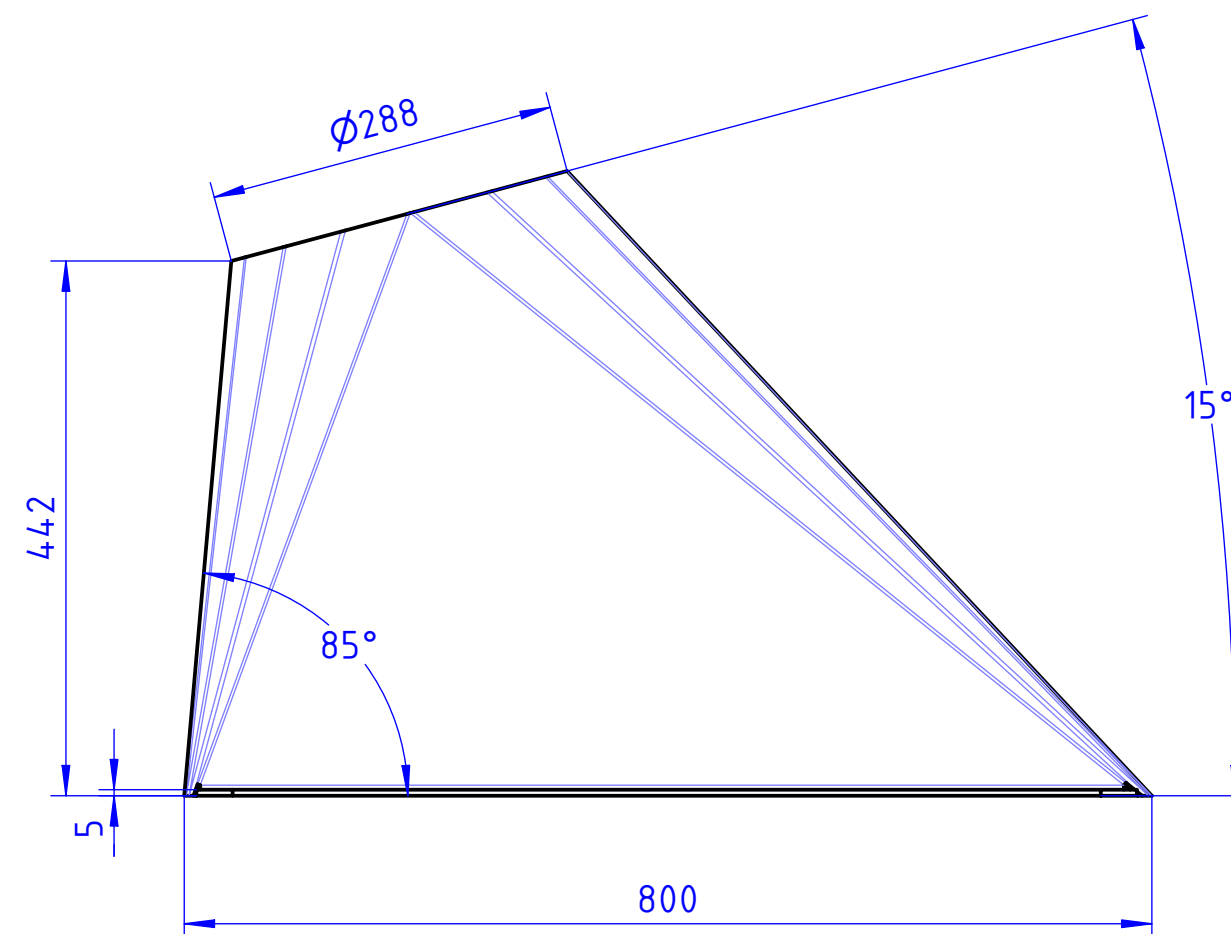




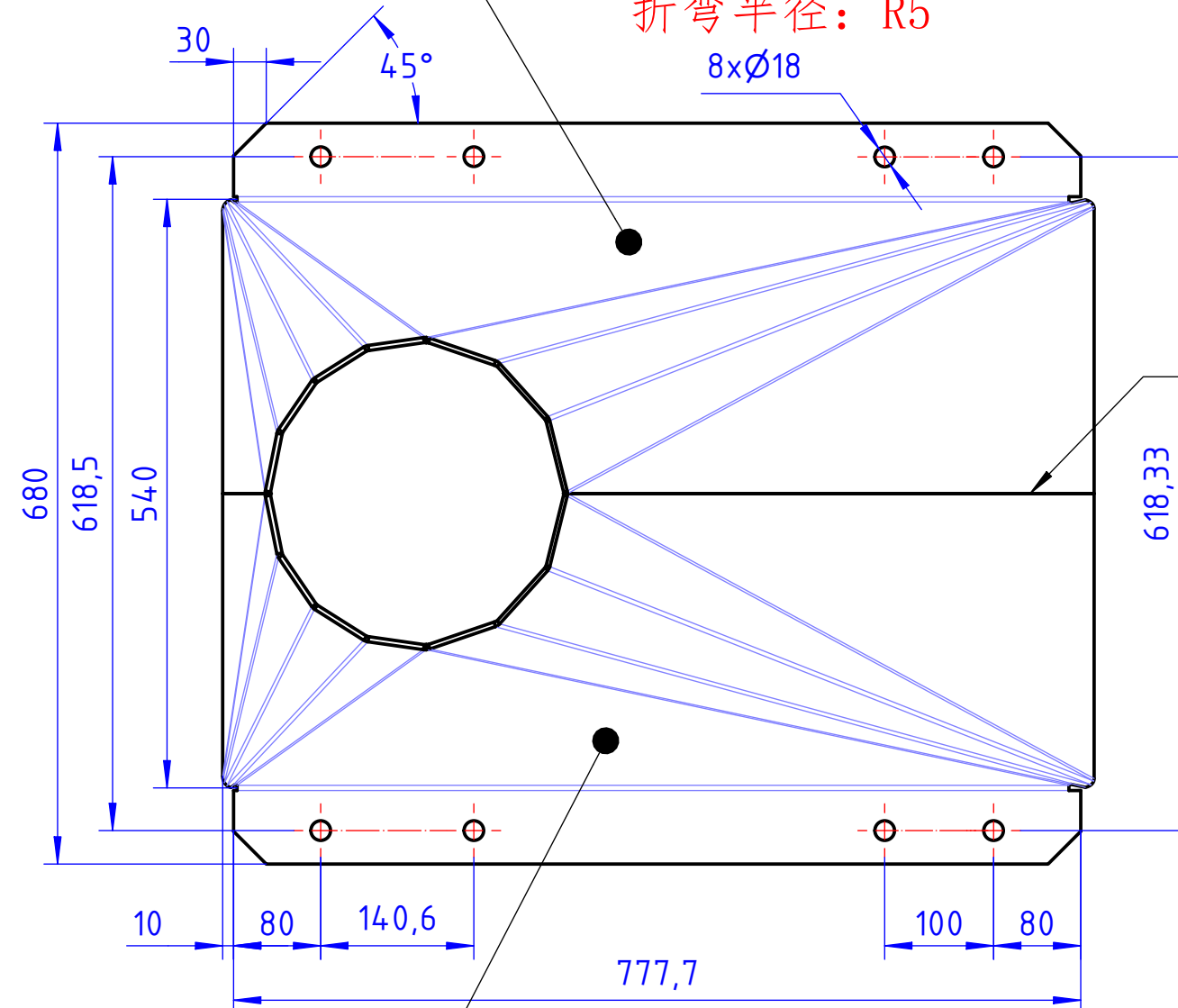
零件名称: Sheet metal funnel-B2  
数量: 1  
材料: 钢板  
折弯半径: R5



零件名称: Sheet metal funnel-B1  
数量: 1  
材料: 钢板  
折弯半径: R5



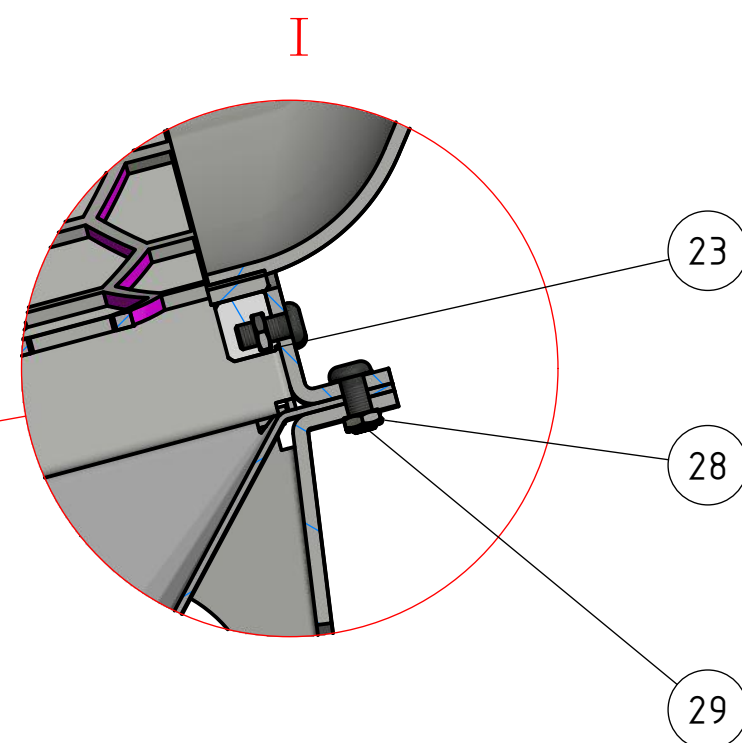
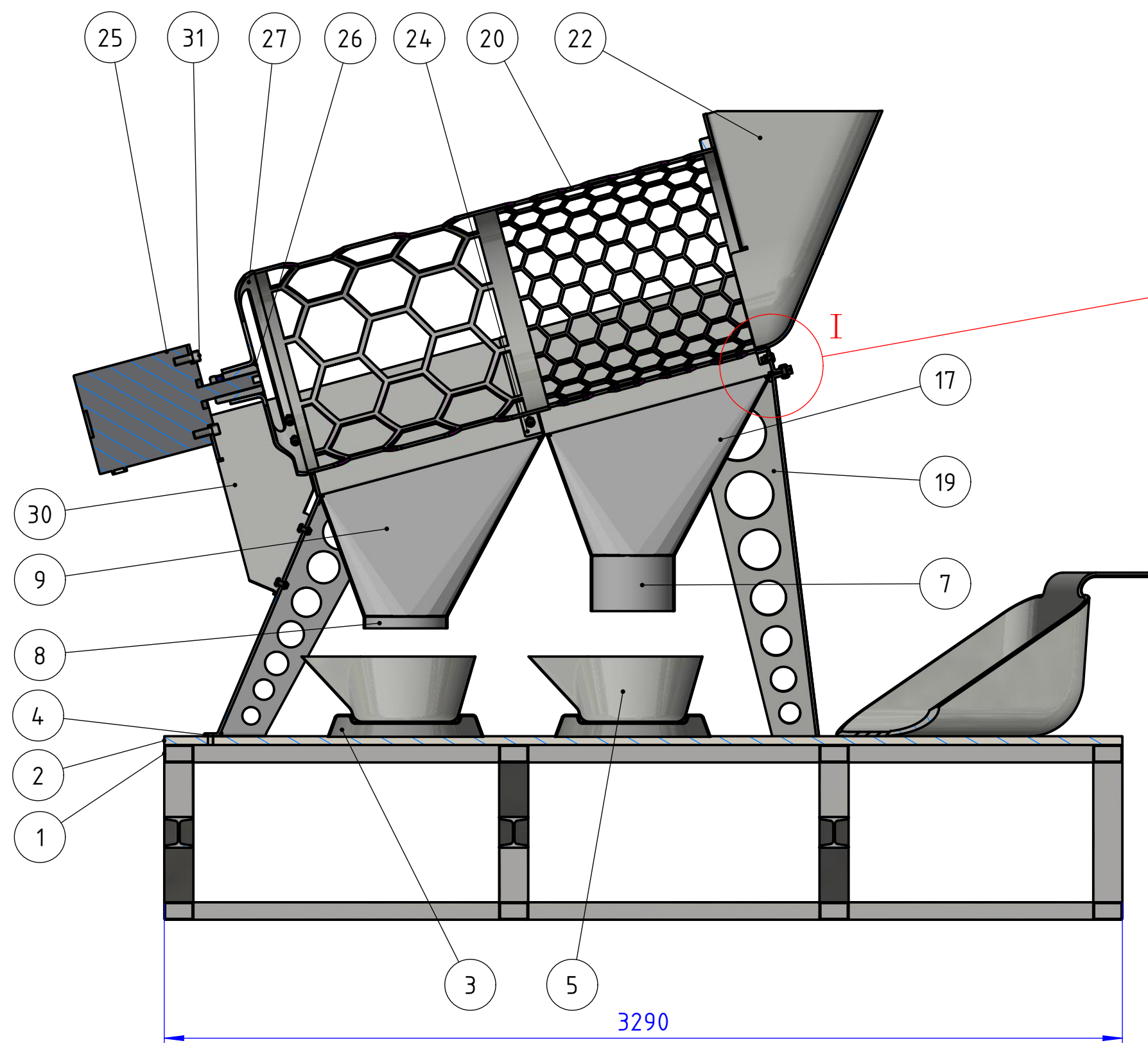
零件名称: Sheet metal funnel-A2  
数量: 1  
材料: 钢板  
折弯半径: R5



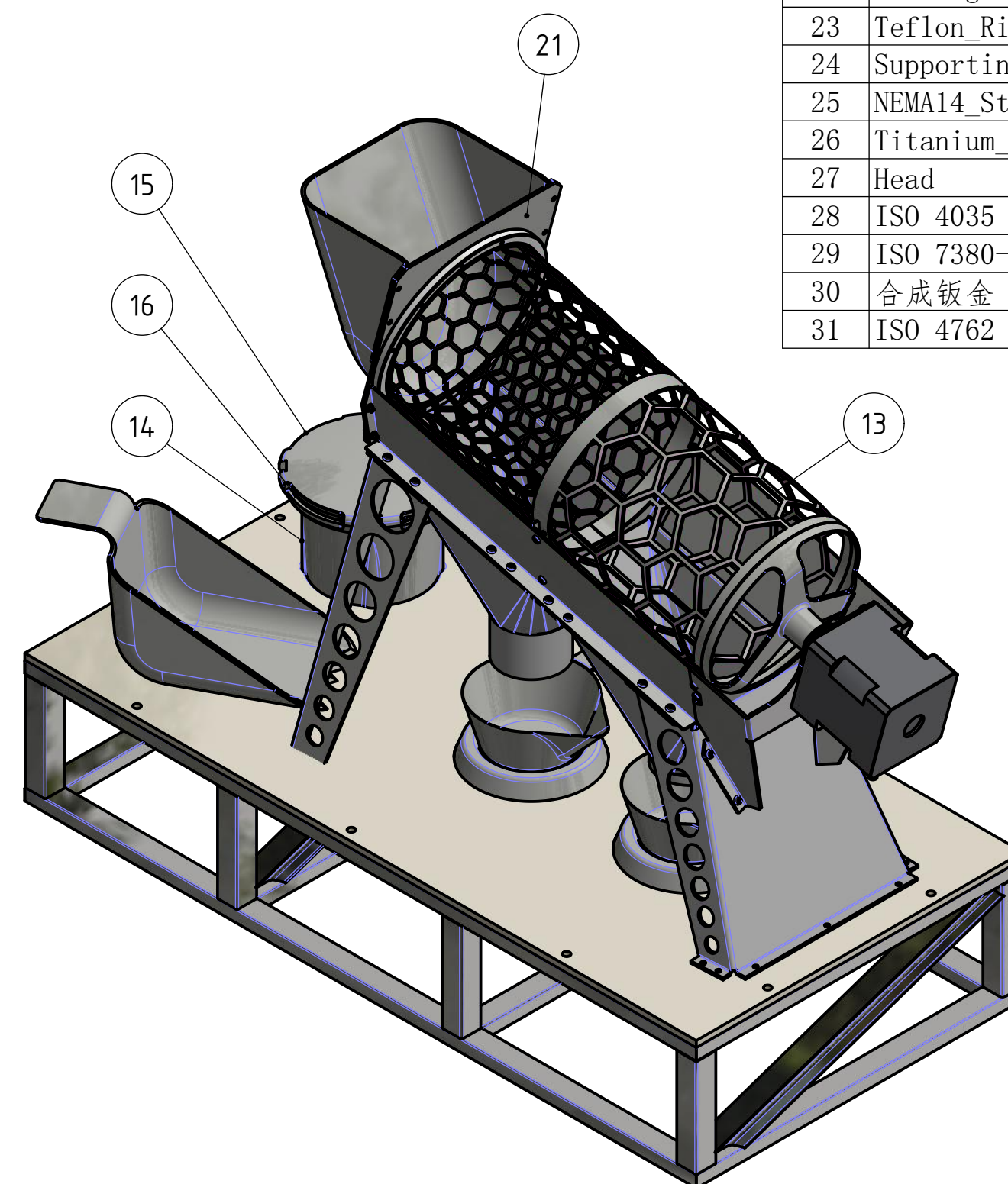
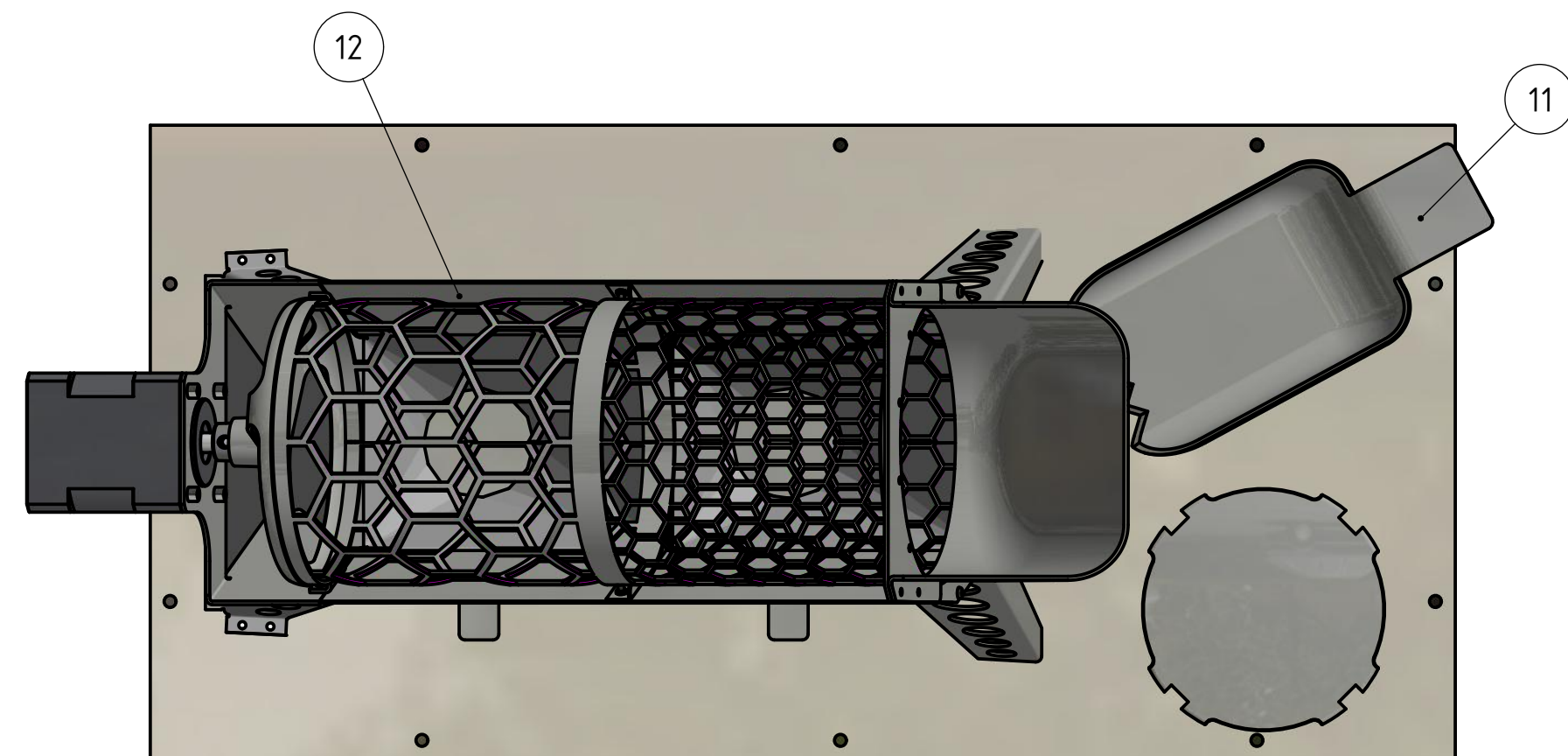
零件名称: Sheet metal funnel-A1  
数量: 1  
材料: 钢板  
折弯半径: R5

双面交错间断焊;  
箭头侧5段焊缝, 非箭头侧4段;  
每段50mm, 间断70mm;

焊缝采用MAG焊, 代号135



明细栏			
序号	名称	数量	标准
1	Rotating_Sieve table	1	
2	Plate	1	
3	Support	2	
4	Sheet metal bracket-1	1	
5	Bowl	2	
6	Handle	2	
7	Material leakage port-1	1	
8	Material leakage port-2	1	
9	Sheet metal funnel-A1	1	
10	Sheet metal funnel-A2	1	
11	Scoop	1	
12	baffle-1	1	
13	baffle-2	1	
14	Can	1	
15	Cover_KM9	1	
16	Flange	1	
17	Sheet metal funnel-B1	1	
18	Sheet metal funnel-B2	1	
19	bracket	1	
20	Drum net	1	
21	Feed baffle	1	
22	loading hopper	1	
23	Teflon_Ring	1	
24	Supporting	1	
25	NEMA14_Stepper_Motor	1	
26	Titanium_sleeve	1	
27	Head	1	
28	ISO 4035 - M16	34	ISO 4035
29	ISO 7380-1 - M16 x 35	34	ISO 7380-1
30	合成钣金	1	
31	ISO 4762 - M24 x 65	4	ISO 4762



零件名称:  
Rotating\_Sieve