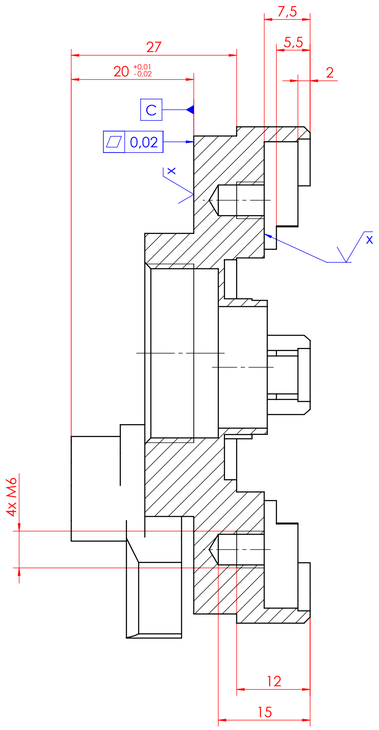
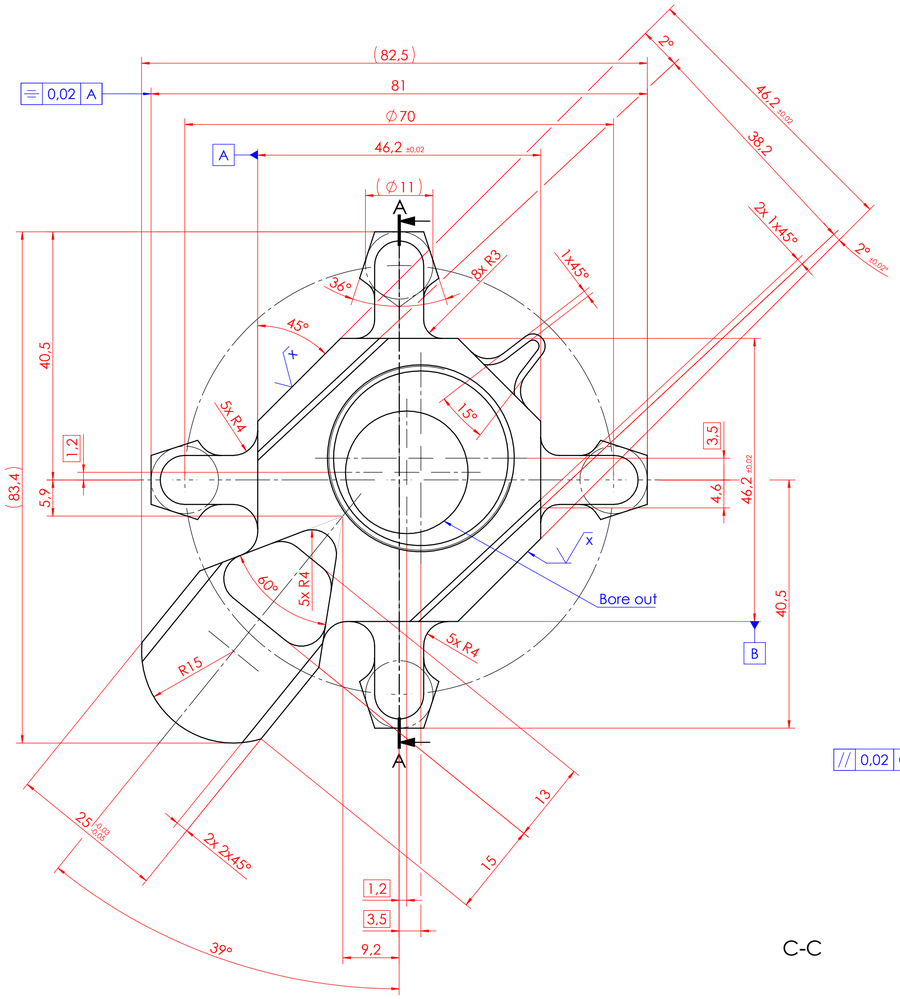
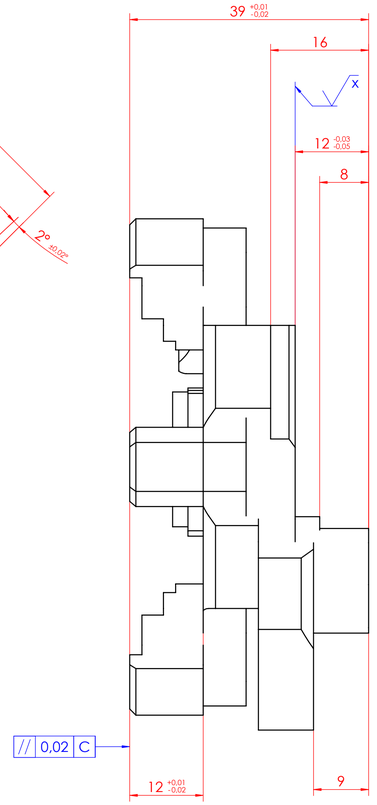
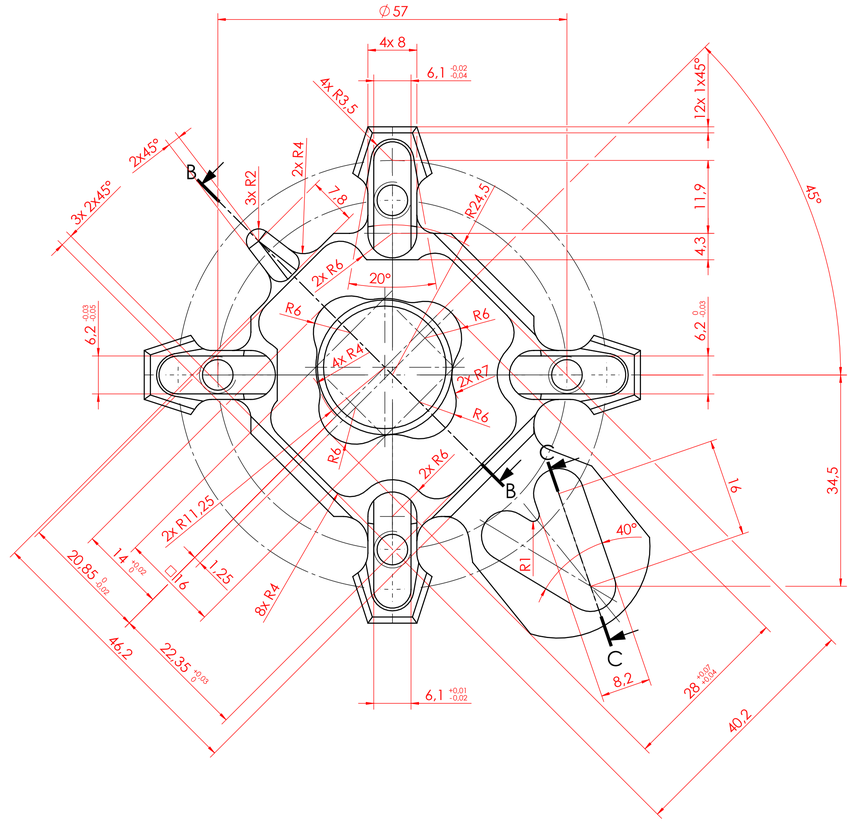
A-A

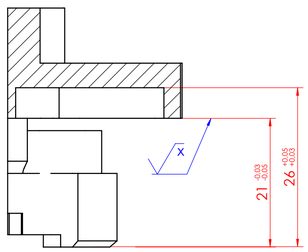




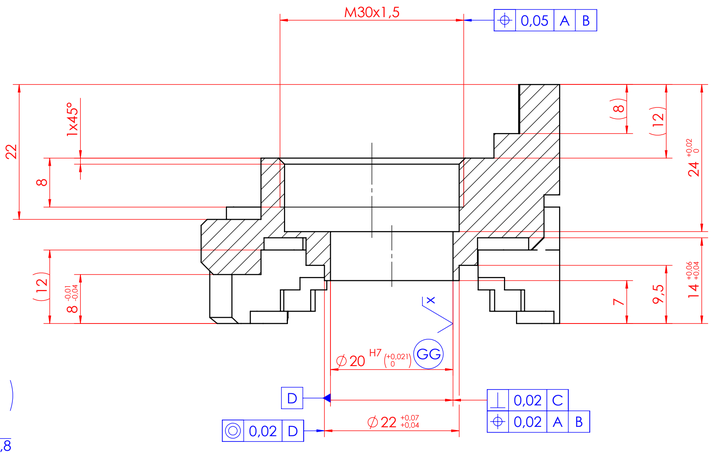


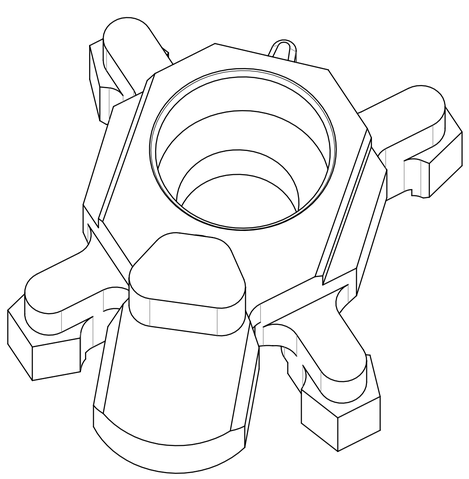


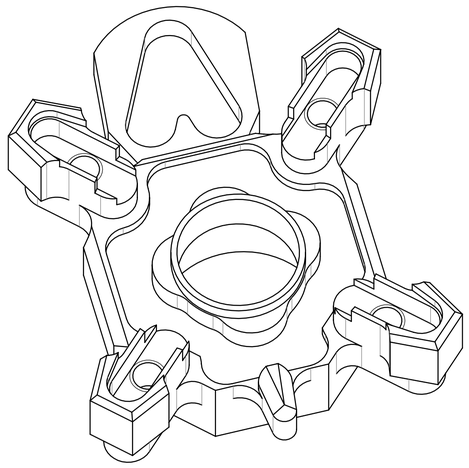
C-C



B-B







Ra 1,6 ( )

x = Ra 0,8

General tolerances ±0,04
Geometrical tolerances acc ISO 8015
Tolerances of form and position acc to DIN ISO 1101
Tolerances depth of hole and reamed tapping 0/+2,0
Tolerances depth of thread 0/+2, Depth at bore 0/+0,5
Tolerances depth of drilled hole 0/+0,1
Tolerances depth at bore 0/+0,5
Tolerances radius ±0,2
Tolerances angel ±0,5°
Surface texture acc. to DIN 1302

ISO 13715 -0,2 -0,3 +0,3 +0,2

Test Project for the 45th WorldSkills Competition in Kazan, Russia 2019.
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Skill: CNC Milling			DIN ISO 5456-2 FIRST ANGLE PROJECTION
Scale: 2:1	Date: 09.07.2019	Paper: A1	
Drawn / Design by: L. Amann	Checked by: Herbert Mattes		Drawing No: WSC2019_TP07_DE_01_EN
Description: Name of drawing additional drawing information	Module 1		Rev: 00 / Page: 1 of 1
			AlMg1SiCu 3.3211