



$\sqrt{Ra\ 1,6}$ (✓)

\sqrt{x} = $\sqrt{Ra\ 0,8}$

General tolerances $\pm 0,04$
Geometrical tolerances acc ISO 8015
Tolerances of form and position acc to DIN ISO 1101
Tolerances depth of hole and reamed tapping $0/+2,0$
Tolerances depth of thread $0/+2$, Depth at bore $0/+0,5$
Tolerances depth of drilled hole $0/+0,1$
Tolerances depth at bore $0/+0,5$
Tolerances radius $\pm 0,2$
Tolerances angel $\pm 0,5^\circ$
Surface texture acc. to DIN 1302

ISO 13715 $\sqrt{Ra\ 0,2}$ $\sqrt{Ra\ 0,3}$ $\sqrt{Ra\ 0,5}$

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Skill: CNC Milling		Date: 09.07.2019		Paper: A1		DIN ISO 5456-2	
Scale: 1:1		Drawn / Design by: L. Amann		Checked by: Herbert Mattes		FIRST ANGLE PROJECTION	
Description: Name of drawing		Rev: 00		Drawing No: WSC2019_TP07_DE_03_EN		Page: 1 of 1	
additional drawing information		Module 3		C45E 1.1191			